

## GENERAL INFORMATION.

Ironlak 400ml cans were the first cans made for aerosol art in Australia. They've become world known for their coverage, bright colours, crisp control and value for money. These cans can be used for indoor and outdoor application and are made from the highest quality raw materials. The finish is gloss and the paint can be used for a variety of purposes and on all surfaces. The paint formulation has been developed with the user and environment in mind and contains less VOC's than its counterparts.

## FEATURES.

- Highest coverage available
- Gloss finish
- Variable pressure
- Fast drying
- Good hardening
- Excellent flexibility
- Strong adhesion
- Does not contain lead or any other heavy metals
- Easy to apply and repaint
- Good resistance to the elements
- High UV stability (refer to colour chart)

## APPLICATIONS.

Ironlak can be used for a wide variety of applications and on almost any surface. Because of its superior coverage it can be easily applied to timber, concrete, steel and brick, its levelling properties make it ideal for canvas and pottery.

- Aerosol Art
- Household / DIY
- Industrial
- Fine art
- Hobby and craft enthusiasts

## FOR OPTIMAL USE.

- Shake the can vigorously for at least one full minute once the ball begins to rattle, but two minutes for optimal performance
- Apply on a clean, dry surface free from dirt and dust
- For best finish apply three light, even coats. However when time does not permit, the colour will cover perfectly in one thick coat.
- After use, turn the can upside down and depress the nozzle until only propellant is sprayed from the can thereby clearing the nozzle and valve.
- Use protective mask and gloves during use.
- Store in a cool, dry place away from direct sunlight.

## PROPERTIES.

**Pressure:** Low and high pressure system.

**Propellant:** DME.

**Resin:** Modified acrylic resin.

**Colour:** Refer to below colour chart.

**Gloss Level:** 70% gloss.

**Dry time:** Ten minutes touch dry.

**Adhesion:** 0 B.

**Thickness of dry layer:** 18 microns / layer.

**Theoretical yield (painted continuously):** 2.2 m<sup>2</sup> for 400 ml aerosol.

**Solvent:** AVT Paints Solvent system (Refer to Ironlak MSDS for further details - [www.ironlak.com/msds](http://www.ironlak.com/msds)).

**Shelf Life:** Two years from production date on the bottom of the can.

**Optimal Application Temperature:** Minimum recommended Temp is 5°C, maximum temperature is 35°C.



|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
|--------|----------------|----------------|-----------------|-----------|------------|-----------------|--------------------|--------------|---------------|----------------|-----------------|------------------|
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
| EARTH  | ACACIA         | DIECI DOES     | SIRUM BLACK-RED | MOBERRY   | POSE SUSHI | PANTHER         | AUGOR'S BLACKOUT   | NEVERLAND    | SWAMP         | ASKEW'S OLIVIA | MATT BLACK      | GOLD             |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
| SWISS  | TANAMI         | HALLOWEEN      | MATADOR         | FLIRT     | VENOM      | EGGPLANT        | MIDNIGHT           | HUNTER       | HUEY          | GUACAMOLE      | ROARKE (BLACK)  | BRIGHT CHROME    |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
| MOCHA  | OAT            | TUES AFTERBURN | SOVIET          | POTION    | VINO       | PHANTOM         | PHAT1'S TRUE ROYAL | REEF         | FIELD         | GANGRENE       | LAZY GREY       | SILVER           |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
| CUPPA  | BLAZE          | BOWEN          | AUTUMN          | DELICIOUS | FURIOUS    | SOFLES VIOLENCE | SMURF              | FRAZETTA     | CAMELEON      | BANOS ASBESTOS | BATTLESHIP      | TAR BLACK 500ML  |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
| IRWIN  | PINEAPPLE PARK | SMOOTHIE       | ISLA ROSE       | CRUSH     | GYPSY      | GRANNY          | ENUE'S BONGGGI     | LINZ ICEBERG | REALS SUBLIME | KRYPTONITE     | WASHINGTON      | SPRAY ADHESIVE   |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
| FRASER | SORBET         | EUREKA         | GUAVA           | DUSK      |            |                 | TORQUAY            | PLACID       | WHIZBANG      | KEEN           | SMOULDER        | FABRIC PROTECTOR |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
|        |                | BUTTER         | FANTASIA        |           |            |                 | ATMOSPHERE         | JANTE        |               | NITRO          | ASPEN (WHITE)   | SILICONE SPRAY   |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
|        |                | BONDI          | TEEGS LOVE      |           |            |                 | OZONE              |              |               |                | APPLIANCE WHITE | CLEAR            |
|        |                |                |                 |           |            |                 |                    |              |               |                |                 |                  |
|        |                |                |                 |           |            |                 |                    |              |               |                | TECHIE BLACK    | TECHIE WHITE     |

External performance (8 hours sunlight exposure per day).

- Up to 3 years
- More than 1 year
- Less than 1 year